

# DuPont™ Krytox® GPL

## 105, 205, 215, 225

### PERFORMANCE LUBRICANTS

**Extreme performance lubricants for bearings, valves, seals and other applications under extreme conditions.**

DuPont™ Krytox® oils and greases are based on perfluoropolyether (PFPE) oils. This series of synthetic fluorinated lubricants are used in extreme conditions such as continuous high temperatures up to 204 °C (400 °F) and will survive short term peak temperatures of up to 220 °C (429 °F). Chemically inert and safe for use around hazardous chemicals, these lubricants are nonflammable and are also safe for use in oxygen service. Krytox® oils and greases do not damage plastics or elastomers nor cause corrosion to metals. They are commonly used as lubricants in aerospace, automotive, industrial and semiconductor applications as well as in solving many other routine lubrication problems. In addition, they provide exceptionally long lifetimes in sealed-for-life bearings and extend relubrication intervals in bearings that require relubrication.

#### DuPont™ Krytox® GPL 105 Oil

Krytox® GPL 105 oil is a clear colorless fluorinated synthetic oil that is nonreactive, nonflammable, safe in chemical and oxygen service, and is long lasting. Krytox® is a perfluoropolyether (PFPE)—also called perfluoroalkylether (PFAE) or perfluoropolyalkylether (PFPAE) with the following chemical structure:



The polymer chain is completely saturated and contains only carbon, oxygen, and fluorine. On a weight basis, a typical Krytox® oil contains 21.6% carbon, 9.4% oxygen, and 69.0% fluorine.

#### DuPont™ Krytox® GPL 205 Grease

The GPL 205 grease is PTFE thickened, contains no additives and can be used on components that come in contact with chemicals. Typical applications include valves, instruments or bearings in contact with chemicals including alcohols, ammonia, solvents, steam, acids and bases, and oxygen systems including LOX and GOX. They are commonly used as seal and O-ring lubricants and are compatible with all types of seals.

#### DuPont™ Krytox® GPL 215 Grease

The GPL 215 grease contains molybdenum disulfide for extreme pressure (EP) conditions and should be used for slow speed or heavily loaded applications where there is no danger of the molybdenum disulfide additive reacting with chemicals or causing contamination.

#### DuPont™ Krytox® GPL 225 Grease

The GPL 225 grease contains an anti-corrosion/anti-wear inhibitor and is ideal for corrosive environments where there is no danger of the sodium nitrite additive reacting with chemicals or causing contamination problems. Typical applications are automotive bearings, sealed pump bearings, electric motor bearings, and general purpose bearings.

Krytox® oils and greases are silicone free. They do not contain any VOC materials or chlorine and are not hazardous to the atmosphere or ozone layer. They are biologically and environmentally inert.

The fully fluorinated Krytox® high-temperature stability provides bottom line savings from improved reliability and a reduction in grease usage and manpower through extended relubrication intervals. Excellent film strength reduces wear to reduce maintenance costs. Under high loads the viscosity increases to provide support and absorb the pressure.

#### Preparing the Application for Krytox®

New components often have organic rust preventive oils or greases on them to prevent damage while they are in storage before use. New bearings should be inspected for damage and cleanliness before use. The components must be completely cleaned of greases or preservative oils when using Krytox® as a lubricant. Failure to do so could result in reduced bearing life. Bearing life tests on un-cleaned bearings have shown reduced life in high temperature, high speed tests where the bearing was filled with a minimum amount of grease. The preservatives coat the metal surface to prevent rusting so they can also prevent the grease from adhering, causing them to be thrown off by the action of the bearing. They also will oxidize and harden and can create debris which will contaminate the grease.



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These greases are compatible with other PFPE/PTFE greases but PFPE lubricants should not be mixed with other common types of lubricants.

## Storage and Shelf Life

Because of the inert, non oxidizing nature of the ingredients, Krytox® grease and oil lubricants have an indefinite shelf life if

unopened and stored in a clean dry location. Greases might show oil separation after extended storage but mixing the free oil back into the grease will return the grease to normal useable condition.

## Product Properties

Typical Properties	GPL 105	GPL 205	GPL 215	GPL 225
Anti-Corrosion Additive	No	No	No	Yes
Extreme Pressure Additive	No	No	Yes	No
Anti-Rust Rating, ASTM D-1743	N/A	N/A	N/A	Pass
Appearance	Clear Oil	White, Creamy Consistency	Black, Creamy Consistency	White, Creamy Consistency
4 Ball Wear, ASTM D4172 (oil)/D2266 (grease) 40 kg, 1200 rpm, 1 hr at 75 °C	0.8 mm	0.68 mm	1.01 mm	0.74 mm
High Temperature Bearing Performance, ASTM D3336, hr, 10,000 rpm, 200 °C	—	—	—	5000+
4 Ball EP, ASTM D2783 (oil)/2596 (grease) LWI/weld load	92.7/315 kg	132.6/800 kg	*174.4/above 800 kg	*198.5/above 800 kg
Estimated Useful Temperature Range	-36 °C (-33 °F) to 204 °C (400 °F)			
Base Oil Viscosity, cSt 20 °C (68 °F) 40 °C (104 °F) 100 °C (212 °F) 204 °C (400 °F)			522 160 18 3.1	
Oil Viscosity Index			124	
Oil Separation, wt% after 30 hr, 99 °C (210 °F)			5	
Max. Oil Volatility, % in 22 hr, D2595 121 °C (250 °F) 204 °C (400 °F)			1 7	
Dropping Point	N/A			
Standard NLGI Grade (others available on special request)	—	2	2	2
Specific Gravity at 0 °C (32 °F), g/cm <sup>3</sup>	1.94	1.98	2.12	1.99
Food Contact Approval	NSF H-1	NSF H-1	None	NSF H-1

These values are typical properties and are not specifications

\*Grease exceeded maximum capacity of machine. Theoretical load wear index based on 10 loads.

# DuPont Performance Lubricants

## Extreme Conditions. Extreme Performance.

For product information, industry applications, technical assistance, or global distributor contacts, visit [krytox.com](http://krytox.com) or within the U.S. and Canada, call **1-800-424-7502**.

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